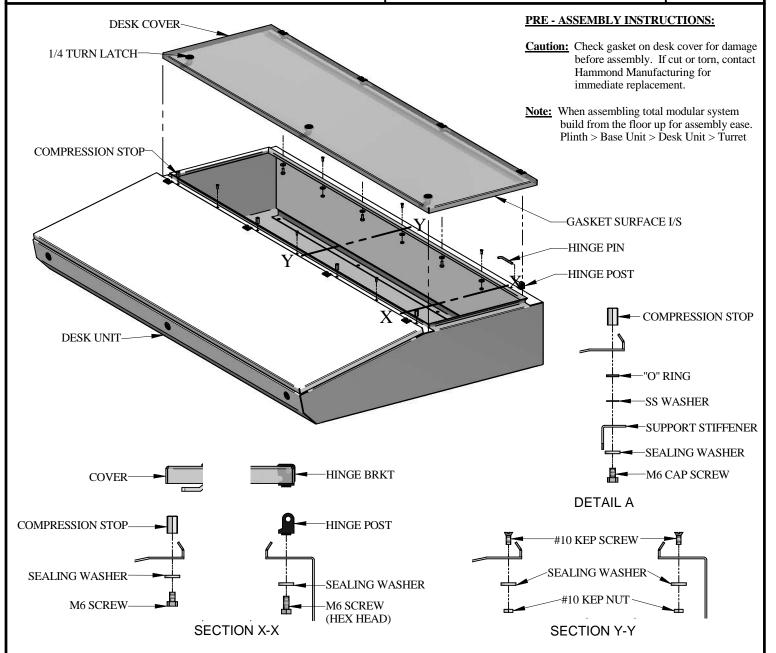
2000 MODULAR CONSOLE - SERIES

ASSEMBLY INSTRUCTIONS FOR DESK COVER TO DESK UNIT

BUL10072 REV. A

PAGE 1 OF 1



ASSEMBLY INSTRUCTIONS:

- A) Mount hinge posts onto back slots on desk top. Center post on slot, and torque M6 hex head screw to 60 in/lbs.
- B) Mount compression stops on to front slots on desk to center stop on slot, and torque screw to 60 in/lbs. (Section X-X)
- C) Mount sealing hardware in unused 0.312 dia holes as pre sectionY-Y (#10-32 x .5), and torgure screw to 35in/lbs.
- D) Assemble desk cover onto hinge posts using hinge pins provided.
- E) Close cover using 1/4 turn latches.

TOOL BOX 3/8, 7/16" Socket Wrench 3/8, 7/16 Open #2 Phillips Slot Head Screw Driver Screw Driver Screw Driver

ASSEMBLY INSTRUCTIONS FOR SUPPORT STIFFENER OPTIONAL FOR 48 OR 60 INCH WIDE UNITS

This stiffenter is only advised for use if heavy equipment is going to set directly on desk cover: Anything over 100 lbs. MAX weight 250 lbs

- A) Add stiffener along center support. Latch side of desk cover. See detail A.
- B) Use M6 cap screws, "O" ring, bracking washer, sealing washer to mount stifferner to center support
- C) Assemble the desk cover as per steps D and E in assembly intructions above.



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